

Certificate

on the Qualification of constructors acc. to DIN 2303

Q2	BK1	039	2016
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The following firm **Friedrich Hippe Maschinenfabrik und Gerätebau GmbH**
Töpferstr. 25
49170 Hagen a.T.W.
GERMANY

has proved - upon application and subsequent audit - to fulfil the quality requirements made on producing and repairing companies for military technical equipment by welding / brazing / thermal spraying.

Based on this Qualification of constructors it is entitled to carry out, on military technical products of

Class Q 1 - with general requirements
Class Q 2 - with special requirements

relevant welding work of component **class BK1** in the following processes

21 Resistance spot welding
131 Metal inert gas welding with solid wire electrode
135 MAG welding with solid wire electrode
138 MAG welding with metal cored electrode
141 TIG welding with solid filler material (wire/rod)


on components of groups

DIN CEN ISO/TR 15608: 1, 2, 3, 8, 22, 23

Requirements	see reverse
Supervisor / Responsible specialist	Gerrit Zilch, born 1976-01-30, IWE
Deputy	Jürgen Andretzky-Klopmeier, born 1969-07-12, IWS Daniel Herkenhoff, born 1992-03-31, IWT
Validity of authorization certificate	from 2023-03-01 to 2026-02-28
Date of issue	2023-08-03

Approved body

GSI - Gesellschaft für Schweißtechnik International mbH
Niederlassung SLV Hannover


Dipl.-Ing. Gaier



General requirements

1. This approval is to be shown - on request - to the supervisory body or to the client as an attested duplicate or copy, before starting the welding work.
2. For advertising and other purposes this approval may only be copied / published in a complete form. The text of advertising material is not allowed to be in contradiction to this approval.
3. If the person(s) mentioned in this certificate as welding supervisor leave(s) the firm, and if there are any changes in welding processes or essential parts of the facilities necessary for the welding work, this has to be announced to the accredited body in due time. If necessary a new verification will be arranged.
4. If there are doubts about the qualification of the firm, unannounced factory visits and audits by the accredited body are possible at any time.
5. This approval can at any time be withdrawn, altered or supplemented with immediate effect, without any compensation,
 - if the prerequisites - the approval is based on have changed or
 - if the regulations of this certificate are not observed.
6. At least 2 months prior to the expiry date a new application must have reached the accredited body, if the approval should be certified again.

Requirements and Remarks:

CC.:

1. Applicant (Original)
2. civilian (coordinating) office
3. to be filed (copy)