Certificate

on the company qualification according to TL A-0023

The company	**Friedrich Hippe Maschinenfabrik und Gerätebau GmbH**
is awarded for the operation at the site	**Töpferstraße 25 49170 Hagen a.T.W. GERMANY**

that it is qualified to carry out bonding processes in accordance with TL A-0023 in the following scope:

Manufacture (BK1/H2 and BK2/H2) and Repair (BK1/I2 and BK2/I2) of defence products

Design	-
Process planning	BK 2
Manufacture	BK 1
Repair	-
Subcontracting	-

bonding supervisors:	see back
remarks:	see back
Certificate No.:	TC-K/TLA0023/N-2/2024/33
Validity:	2024 November 22nd – 2027 November 21st
Issued on:	2024 November 22nd
Changed on:	2026 April 29th

Dipl.-Ing. Thomas Richter, Head of the certification body

Bonding supervisory organisation

Responsible Adhesive Bonding Coordinator (rABC):
Mr. Michael Wortmann, born on December 22, 1986 / EAS

Adhesive Bonding Coordinator with equal rights:
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Adhesive Bonding Coordinator with non equal rights:
Mr. Michael Kronenberg, born on March 06, 1987 / EAB

Remarks

Classified bonded parts only have to be produced in the visited and proven areas: bonding room

General Regulations

The new application has to be submitted to the certification body at least two month before the certificate expires if the suitability of the user-company shall be certificated furthermore.

Changes during the period of validity of the certificate

The certification body must be informed immediately of any changes to the component class, product class, process steps, change from repair to manufacture or vice versa, legal or organizational form, bonding supervision, contact address and location, significant changes to the management system and processes and changes to the premises in which classified bonding takes place.

The certification body shall decide to review the changes on site and amend the certificate if necessary

Revocation of the certificate

The issuer of this certificate may revoke it if:

- there are serious deficiencies in the execution of bonding work in accordance with TL A-0023,
- there are serious deficiencies in the bonding supervision in accordance with TL A-0023,
- there is no longer a recognized and sufficiently qualified bonding supervisor,
- there are no valid qualification certificates for the bonding personnel in accordance with TL A-0023,
- other requirements according to TL A-0023 are no longer fulfilled,
- the period of validity has expired,
- the user company renounces the certificate.

The company must confirm in writing to the certification body that it is aware of the revocation.

Distribution

1. Submitter (original)
2. Certification Body (copy)